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RBW6305G01132-3G
Job Sheet 184973



Part No: RBW6305G01132-3G

Job Qty: 1 ea

Part Name: Tool, Main Gear Box Oil Pump Disassembly/Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G01132-3G Rev. 1 IPP Rev. A 18.09.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/19/18	11/19/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	1 pcs	11/19/18	11/19/18	0.00	1.00	Small Fab-4		MLC
120	QC	1 pcs	11/19/18	11/19/18	0.00	0.00	QC5		18-12-19
130	Packaging	1 pcs	11/19/18	11/19/18	0.00	0.00	Packaging3-1		DEC 19 2018
140	QC21-FG	1 Ea	11/19/18	11/19/18	0.00	0.00	QC21		DEC 19 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1400-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6305G01132-3G-7 to RBW6305G01132-3G-11 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5113449
APP-1400-E	Case	1 Ea (1 ea)	90-Start up Operation	5126617
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
RBW6305G01132-3G-11 Top Foam		1 (1 ea)	90-Start up Operation	5126616
RBW6305G01132-3G-7 Placard		1 Ea (1 ea)	90-Start up Operation	5120738
RBW6305G01132-3G-9 Bottom Foam		1 (1 ea)	90-Start up Operation	5126615
RBW6305G00931-3G	Support Tool, Main Gear Box Oil Pump Ring Nut Removal/Install	1 Ea (1 ea)	110-Small Fab	5138843
RBW6305G01052-3G	Wrench, Main Gear Box Oil Pump Ring Nut Removal/Install	1 Ea (1 ea)	110-Small Fab	5136491
RBW6305G01431-3G	Tool, Main Gear Box Oil Pump Lockwasher Removal	1 Ea (1 ea)	110-Small Fab	5028131 5136166

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	811	0
	APP-1400-E	1	11	0
	RB41011	1	738	0
	RBW6305G01132-3G-11	1	0	0
	RBW6305G01132-3G-7	1	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				

110-Small Fab

RBW6305G01132-3G-9
RBW6305G00931-3G
RBW6305G01052-3G
RBW6305G01431-3G

1	0	0
1	0	0
1	0	0
1	0	0

Part Specifications

Specifications could not be found.

Plex 10/19/18 12:34 PM Dart.lajeunesse.marie

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Container No: S138938



Part: RBW6305G01132-3G

Job No: 184973

Serial No/Batch: S138938

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 12/19/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

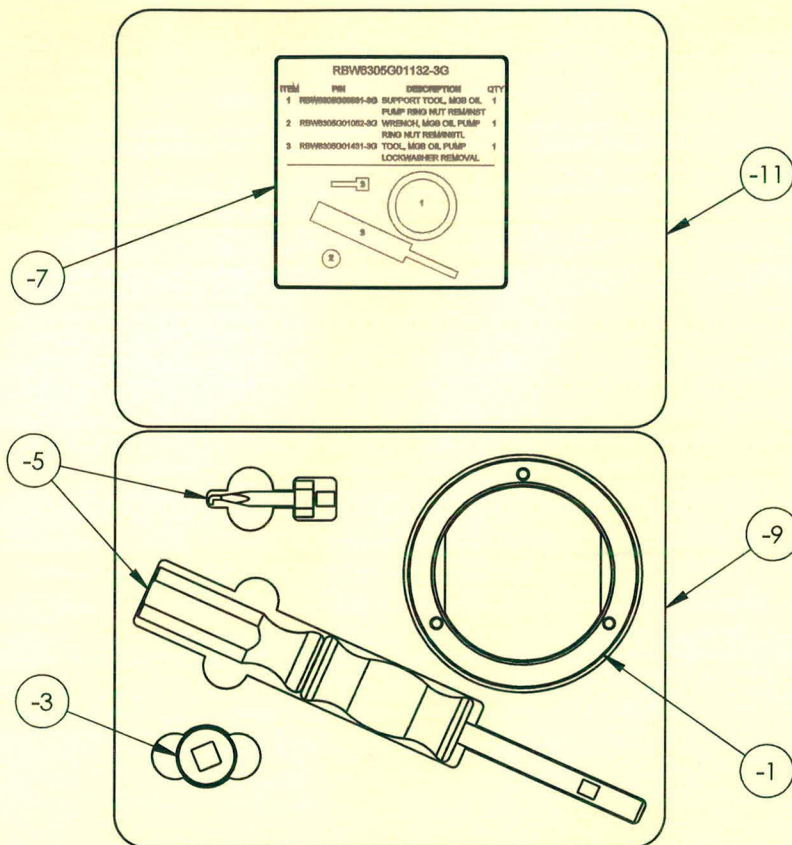
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	2/25/2015	RJC	JAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184973 MLC
18-10-19

NOTE:
REF. AGUSTA T/N: 3G6305G01132.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SUPPORT TOOL, MGB OIL PUMP RING NUT. REMOVAL/INSTL		RBW6305G00931-3G	1
			-3	1	WRENCH, MGB OIL PUMP RING NUT REMOVAL/INSTL		RBW6305G01052-3G	1
			-5	1	TOOL, MGB OIL PUMP LOCKWASHER REMOVAL		RBW6305G01431-3G	1
			-7	1	PLACARD	PLASTIC	1/16 X 5 X 5	2
		B/O	-9	1	BOTTOM FOAM	Y-20 BLACK	3.92 X 9.08 X 11.98 I.R. SPECIALTIES	3
		B/O	-11	1	TOP FOAM	C200 FLAT, BLACK	1.20 X 9.08 X 11.98 I.R. SPECIALTIES	4
		B/O	-13	1	CASE	PLASTIC	BLACK, PELICAN #APP-1400-E	N/S
		B/O	-15	1	DART PLACARD	ALUMINUM	#RB41011	N/S
		B/O	-17	4	RIVET	ALUMINUM	Ø1/8 X 3/8 (EUGENE FASTENER & SUPPLY #RIVRA4-6X)	N/S
		B/O	-19	4	RIVET WASHER	ALUMINUM	Ø1/8 X Ø3/8 X 1/16 (EUGENE FASTENER #RIVRW-4)	N/S

		TITLE	
		TOOL KIT, MGB OIL PUMP DISASSEMBLY/ASSEMBLY	
DWG NO.		REV	
RBW6305G01132-3G		1	
MATERIAL		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED: J. Gilbert	
.XXX ± .005 FRACTIONS ± 1/8		HEAT TREAT	
.XX ± .01 ANGLES ± 5°		FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45°		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW139	
SCALE	DATE	SHEET 1 OF 4	
1:4	3/4/2014		

